



stts
Brazing solutions

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TECHNICAL DATA SHEET

FLUXAL PASTE 1034

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. PRODUCT DESCRIPTION

Fluxal paste 1034 is a highly active corrosive flux intended for use on large components when flame heating or furnace brazing in air. In particular it is intended that it be used for brazing of Aluminium-Silicon clad heat exchangers.

. PRODUCT CHARACTERISTICS

The flux is a chloride and fluoride containing paste.

. PRODUCT APPLICATIONS

The flux is used for brazing of aluminium alloy components clad with Aluminium silicon brazing alloy such as aluminium heat exchangers, cooking utensils and others. Furnace brazing of aluminium alloys clad with Aluminium silicon (7-12%) alloy.

. DIRECTIONS FOR USE

The flux is designed to be applied by brushing directly onto components (undiluted). After brazing the residues should be removed by washing in water jets and wiping with a wet cloth or sponge.

Working range: 530-650°C.

. USING CARE AND RECOMMENDATIONS

Refer to health and safety datasheets before use.

Keep the paste in a closed container

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

