



TECHNICAL
DATA SHEET

PROTINFLUX 1252

Date of Review :
04/11/2014 JPF
IR : 2

Maintenance of tinning bath **PROTINFLUX 1252**

. **PRODUCT DESCRIPTION**

White flowing powder.

. **CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS**

Organic acids

. **APPLICATION FIELD**

Maintenance by anti oxidant protection of the tinning baths (all Pb/Sn concentrations).

. **DIRECTIONS FOR USE**

1 – Static bath

Remove all the dross from the surface and then sprinkle 1kg of powder per m² of bath 2 or 3 times a day (depending upon production rate).

2 – Bath with solder circulation ("wave" tinning)

Add 500 g of salt every 3 hours to the bath

. **USING CARE AND RECOMMENDATIONS**

For all information please see the Material Safety Data Sheet also available on demand