



stts
Brazing solutions

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TECHNICAL DATA SHEET

FLUX IT 340 B

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. PRODUCT DESCRIPTION

It is a flux intended for brazing Copper/Brass/Steel and Stainless Steel with all Silver alloys with a great pickling powder. The waste of flux are eliminated by thermal shock (dipping in cold water) or by brushing.

At use, the powder Flux-it 340 B allows a very good adhesion even on a vertical surface. There are neither retention and nor profusion, so it allows a good stability in the brazing during melting.

. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS

Dry powder of calibrated granulometry without any boric acid

. PRODUCT APPLICATION

The powder Flux-it 340 B is advised for the brazing and the soudo-brazing by oxyacetylenic flame or by gas at temperatures between 550 and 750° C.

. DIRECTIONS FOR USE

The powder Flux-it 340 B is used in powder or it can be mixed with water in order to form a paste (80/20 flux/water) or it can be used by dipping the filler metal stick heated in the powder.

. USING CARE AND RECOMMENDATIONS

No particular risk.

Refer to health and safety datasheet before use available on demand

