

**TECHNICAL
DATA SHEET**

FLUX-IT 340

Date of review :
29/09/2014
IR : 2

. PRODUCT DESCRIPTION

It is a flux intended for brassing Copper/Brass/Steel and Stainless Steel with all silver alloys with a great pickling powder. The waste of flux are eliminated by thermal shock (dipping in cold water) or by brushing.

At use, the powder Flux-it 340 allows a very good adhesion even on a vertical surface. There are neither retention and nor profusion, so it allows a good stability in the brazing during melting.

**. CHARACTERISTICS – PHYSICO-CHEMICAL
PROPERTIES, COMPOUNDS ELEMENTS**

Dry powder of calibrated granulometry without any boric acid or soluble borates.

. PRODUCT APPLICATION

The powder Flux-it is advised for the brazing and the soudo-brazing by oxy-acetylenic flame or by gas at temperatures between 650 – 750° C

. DIRECTIONS FOR USE

The powder Flux-it 340 is used in powder or it can be mixed with water in order to form a paste (80/20 flux/water) or it can be used by dipping the filler metal stick headed in the powder.

. USING CARE AND RECOMMENDATIONS

No particular risk

Refer to health and safety datasheet before use available on request

