



stts
Brazing solutions

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TECHNICAL DATA SHEET

FLUXEL CA 402

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. PRODUCT DESCRIPTION

resinous solid

. PRODUCT APPLICATION

Automatic wave tin plating or soldering iron plating of electronic cards and components in melt tinning bath maintained at a temperature of 85°C +/-5°C or as a fluxing component of cored wires.

ADVANTAGES

- No need to use any complementary flux
- Can be easily eliminated with common cleaning products
- No need to clean the parts after brazing
- No corrosive residue
- Can be used on many materials as : copper, copper alloys, zinc and alloys
- Halogen free

PHYSICAL PROPERTIES

- solid neutral
- organic
- melting point 80°C

. DIRECTIONS FOR USE

only the user can test and determine the process of use and decide if the test results are appropriate to his own or to his customer's requirements

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

