



stts
Brazing solutions

STTS
Z.A.E. LA NEUVILLETTE
60240 FLEURY - FRANCE
☎ +33 3 44 49 02 19
☎ +33 3 44 49 11 40
✉ stts@stts-flux.com

TECHNICAL DATA SHEET

POWDER FLUX INDUXAL G 1271

Date of Review :
04/11/2014 JPF
IR : 2

. PRODUCT DESCRIPTION

The Flux INDUXAL is a brazing powder with solder alloy AISi included. The particles size range is fully adapted to the customer's needs, the different kind of equipment and the processing brazing pressure.

. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS

Grey powder

□ APPLICATION FIELD

Brazing by induction of aluminium parts on stainless steel or aluminium.

□ DIRECTIONS FOR USE, USING ADVICE, COMMON USING CONCENTRATION

The powder is used by sprinkling on the aluminium disks with or without wetting and drying. The flux represents between 100 and 150 g/m².

. USING CARE AND RECOMMENDATIONS

Before brazing, the parts must be correctly prepared and cleaned.
For all other information, please see the Material Safety Data Sheet available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

