



**stts**  
Brazing solutions

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**TECHNICAL  
DATA SHEET**

## POWDER FLUX INDUXAL 1270

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### **. PRODUCT DESCRIPTION**

The Flux INDUXAL is a brazing powder with solder alloy AlSi included. The particles size range is fully adapted to the customer's needs, the different kind of equipment and the processing brazing pressure.

### **. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS**

Grey powder

### **. APPLICATION FIELD**

Brazing by induction of aluminium parts on stainless steel or aluminium.

### **. DIRECTIONS FOR USE**

The powder is used by sprinkling on the aluminium disks with or without wetting and drying. The flux represents between 100 and 150 g/m<sup>2</sup>.

### **. USING CARE AND RECOMMENDATIONS**

Before brazing, the parts must be correctly prepared and cleaned.  
For all other information, please see the Material Safety Data Sheet available on demand

ISO 9001  
ISO 14001  
BUREAU VERITAS  
Certification

