



stts
Brazing solutions

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TECHNICAL DATA SHEET

POWDER FLUX INDINOX 1274

Date of Review :
04/11/2014 JPF
IR : 2

. PRODUCT DESCRIPTION

The Flux INDINOX is a brazing powder with solder alloy CuSnP included.
The particles size range is fully adapted to the customer's needs, the different kind of equipment and the processing brazing pressure.

. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS

Brown powder

. APPLICATION FIELD

Brazing by induction of stainless steel and copper parts.

. DIRECTIONS FOR USE

The powder is used by sprinkling on the copper or stainless steel disks with or without wetting and drying. The common using quantity change between 100 and 150 g/m² of the brazed surface.

. USING CARE AND RECOMMENDATIONS

Before brazing, the parts must be correctly prepared and cleaned.
For all other information, please see the Material Safety Data Sheet available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

