



stts
Brazing solutions

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**TECHNICAL
DATA SHEET**

COBOR HT FLUX MANUAL 1048

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. PRODUCT DESCRIPTION

Brazing flux for copper alloys and nickel alloys

. PRODUCT CHARACTERISTICS

The manual Cobor HT flux 1048 is composed of a fluoborates mixture that allows the brazing of the parts at high temperature
It is a white paste

- Interval of melting : 550 – 800° C
- Based metal : Cemented steel, copper alloys and nickel alloys
- Filler metal : Cu/Ag

. PRODUCT APPLICATIONS

This flux has the characteristic to have very correct use in the automatic process of brazing and it is very stable at temperature.

. DIRECTIONS FOR USE

It is used by dipping your hot brazing stick, and it can also be used by induction. It is easily washable with hot water

. USING CARE AND RECOMMENDATIONS

No particular risk
Refer to health and safety datasheet before use also available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

