



stts
Brazing solutions

STTS
Z.A.E. LA NEUVILLETTE
60240 FLEURY - FRANCE
☎ +33 3 44 49 02 19
☎ +33 3 44 49 11 40
✉ stts@stts-flux.com

TECHNICAL DATA SHEET

FLUX COBOR 1022

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JPF
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. PRODUCT DESCRIPTION

Multi-purpose brazing flux intended for steel with brass sticks for every use

. PRODUCT CHARACTERISTICS

The powder COBOR flux 1022 is made of alkaline earth borates

- Form : white paste
- Melting interval : 550 – 850°C
- Based metal : steel
- Filler metal : Brass

. PRODUCT APPLICATIONS

This flux has the characteristic to have very correct use in torch flame brazing for its very good stability in temperature.

. DIRECTIONS FOR USE

Used in brazing by induction or in torch flame brazing

The powder COBOR flux 1022 is easily washable with hot water.

. PACKAGING

Bags of 25 Kg

Plastic pot of 0.5 Kg per cardboard of 20 units

. USING CARE AND RECOMMENDATIONS

No particular risk

Refer to health and safety datasheet before use also available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

