



**stts**  
Brazing solutions

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TECHNICAL  
DATA SHEET

## FLUX IT 352

### **NO BORIC ACID – NO ALCALIN BORATES**

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IR : 2

#### **. PRODUCT DESCRIPTION**

It is a powder brazing flux intended for the Brass soldering with a great pickling powder. The residues of flux are eliminated by washing in warm water or by brushing. At use, the FLUX IT 352 allows a very good adhesion even on a vertical surface. There are neither retention and nor profusion, so it allows a good stability in the soldering during melting. It is also intended for stick coating

#### **. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS**

Dry powder of calibrated granulometry

#### **. PRODUCT APPLICATION**

The FLUX IT 352 is advised for the brass soldering with oxyacetylic flame at temperatures from 700 to 1000°C

#### **. DIRECTIONS FOR USE**

The FLUX IT 352 is used in powder or it can be mixed with water in order to form a paste (70/30 flux/water) or it can be used by dipping the filler metal stick heated in the powder.

It is also used in mixture with a binder for coating of brass sticks

#### **. USING CARE AND RECOMMENDATIONS**

No particular risk

Refer to health and safety datasheet before use available on demand

ISO 9001  
ISO 14001  
BUREAU VERITAS  
Certification

