



stts
Brazing solutions

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TECHNICAL DATA SHEET

FLUX IT PASTE 350

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. PRODUCT DESCRIPTION

Brazing flux intended for steel/ silver alloys/ tungsten carbide.

. PRODUCT CHARACTERISTICS

The Flux-it 350 is an organic mixture of fluoborates which allows it a very good viscosity for automatically brazing.

Form: Brown paste without any boric acid.
Melting interval : 600 – 900°C
Based metal : steels or stainless steel/ tungsten carbide
Filler metal : Cu/Ag

. PRODUCT APPLICATIONS

This flux has the characteristic to have very correct use in the automatic process of brazing, and it is very stable at the temperature.

. DIRECTIONS FOR USE

Used in brazing by induction in automatic distribution or with a flame. The Flux-it paste 350 is easily washable with hot water.

. USING CARE AND RECOMMENDATIONS

No particular risk.
Refer to health and safety datasheet before use available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

