



stts
Brazing solutions

STTS
Z.A.E. LA NEUVILLETTE
60240 FLEURY - FRANCE
☎ +33 3 44 49 02 19
☎ +33 3 44 49 11 40
✉ stts@stts-flux.com

**TECHNICAL
DATA SHEET**

FLUX IT DISPENSABLE PASTE 348

. PRODUCT DESCRIPTION

Brazing flux for copper alloys and nickel alloys.

. PRODUCT CHARACTERISTICS

The Flux-it 348 is composed of a fluoroborate mixture that allows the brazing of the parts at high temperature.

It is a white paste without any boric acid

Interval of melting : 550 – 880° C

Based metal : Cemented steel, copper alloys and nickel alloys

Filler metal : Cu/Ag

. PRODUCT APPLICATIONS

This flux has the characteristic to have very correct use in the process of brazing by induction, a homogeneous and stable paste is necessary for a use in automatic distribution.

. DIRECTIONS FOR USE

It is used by induction with an automatic distribution or applied via syringes. It is easily washable with hot water.

. USING CARE AND RECOMMENDATIONS

No particular risk.

Refer to health and safety datasheet before use available on demand

Date of review :
29/02/2014
IR : 2

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

