



stts
Brazing solutions

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TECHNICAL DATA SHEET

FLUX IT 341

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IR : 2

. PRODUCT DESCRIPTION

It is a flux paste intended for brazing Copper/Brass/Steel and Stainless Steel with all Silver alloys with a great pickling power. The flux residues are eliminated by thermal shock (dipping in cold water) or by brushing.
The paste Flux-it paste 341 allows a very good adhesion even on a vertical surface. There is neither retention nor profusion, so it provides a good brazing stability while melting.

. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS

Homogeneous white paste without any boric acid or soluble borates.

. PRODUCT APPLICATION

The Flux-it paste 341 is advised for brazing by an oxy-acetylenic flame or by gas at temperatures between 550 and 880° C.

. DIRECTIONS FOR USE

The Flux-it paste 341 is used by brushing or dipping the filler metal rod in the paste, then apply the filler metal rod coated on the pre-heated based metal.

. USING CARE AND RECOMMENDATIONS

No particular risk.
Refer to health and safety datasheet before use available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

