



stts
Braze solutions

STTS
Z.A.E. LA NEUVILLETTE
60240 FLEURY - FRANCE
☎ +33 3 44 49 02 19
✉ +33 3 44 49 11 40
✉ stts@stts-flux.com

TECHNICAL DATA SHEET

FLUXEL 410

Date of Review :
04/11/2014 JPF
IR : 2

. PRODUCT DESCRIPTION

Organic flux with good pickling ability.

Good stability at standard brazing temperatures during the brazing phase, and thermo-destruction of flux.

. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS

MAIN CHARACTERISTICS

Intended for the complete tinning of components

Great pickling power

Good wettability of both flux and filler alloy

Good stability for direct torch soldering and in tinning bath

PHYSICAL CHARACTERISTICS

Yellow/brown liquid

pH of 20 % Solution < 1

Density : 1.250 +/-0.002

. PRODUCT APPLICATIONS

FLUXEL 410 is formulated for the tin brazing by dipping, spraying, impregnation or manual brushing

. DIRECTIONS FOR USE

Wash parts after brazing is necessary

. USING CARE AND RECOMMENDATIONS

For all information please see the Material Safety Data Sheet also available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

