



stts
Brazing solutions

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**TECHNICAL
DATA SHEET**

FLUXCOAT 1655

. **PRODUCT DESCRIPTION**

This powder is intended to be used for the hard brazing of stainless steel and tungsten carbide. FLUXCOAT 1655 is used for coating rod with appropriate binder / solvent.

□ **CHARACTERISTICS, PHYSICO-CHEMICAL PROPERTIES, COMPOUNDS ELEMENTS**

Dry brown powder with calibrated grain size.

. **APPLICATION PRODUCT**

FLUXCOAT 1655 is recommended for brazing of stainless steel and hard steels with tungsten carbide. It is used as coating flux on copper-silver rod. Its temperature range is from 800 to 950°C.

. **DIRECTIONS OF USE**

FLUXCOAT 1655 is used after pasting it in an appropriate binder / solvent during the manufacturing of coating rod.

. **USING CARE AND RECOMMANDATIONS**

No particular risk.

Refer to health and safety datasheet before use available on demand

Date of review :
29/12/2014
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ISO 9001
ISO 14001
BUREAU VERITAS
Certification

