



stts
Brazing solutions

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**TECHNICAL
DATA SHEET**

FLUXCOAT 1269

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IR : 2

. PRODUCT DESCRIPTION

It is a powder intended to be used for the hard brazing of copper and brass alloys. FLUXCOAT 1269 is used for coating silver rod with appropriate binder / solvent.

. CHARACTERISTICS, PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS

Dry powder with calibrated grain size.

. APPLICATION PRODUCT

FLUXCOAT 1269 is recommended for brazing of brass. It is used as coating flux on rod. Its temperature range is from 660 to 720°C.

. DIRECTION OF USE

FLUXCOAT 1269 is used after pasting it in an appropriate binder / solvent during the manufacturing of coating rod.

. USING CARE AND RECOMMANDATIONS

No particular risk.
Refer to health and safety datasheet before use available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

