



stts
Brazing solutions

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TECHNICAL DATA SHEET

COBOR FLUX 1221

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IR : 2

. PRODUCT DESCRIPTION

It is a pickling paste intended for Steel/Brass/Silver brazing with a great pickling power. The flux residues are eliminated by thermal shock (dipping in cold water) or by brushing.

The paste COBOR FLUX 1221 allows a very good adhesion even on a vertical surface. There is neither retention nor profusion, so it provides a good brazing stability while melting.

. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS.

Homogeneous white paste

. PRODUCT APPLICATION.

The paste COBOR FLUX 1221 is advised for brazing Steel, Brass, Copper alloys with an oxy-acetylic flame and a silver brazing filler metal at temperatures from 600 and 800° C.

. DIRECTIONS FOR USE

The paste flux COBOR 1221 is used by brushing or dipping the pre-heated filler metal rod in the paste

. USING CARE AND RECOMMENDATIONS

No particular risk
Refer to health and safety datasheet before use available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

