



stts
Brazing solutions

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TECHNICAL DATA SHEET

COBOR FLUX 1055

Date of Review :
04/11/2014 JPF
IR : 2

. PRODUCT DESCRIPTION

It is a pickle powder intended for cast iron brazing with a great pickling powder. The waste of flux is eliminated by washing with warm water or by brushing. At use, the powder flux 1055 allows a very good adhesion even on a vertical surface. There are neither retention and nor profusion, so it allows a good stability in the brazing during melting. It is particularly recommended for cast iron brazing with brass wire as filler metal

. CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS

Dry powder of calibrated granulometry

. PRODUCT APPLICATION

The COBOR flux 1055 is advised for the soudo-brazing of cast iron Steel- Brass, by oxyacethylic flame at temperatures from 800 to 1000° C

. DIRECTIONS FOR USE

The COBOR flux 1055 is used in powder or it can be mixed with water in order to form a paste (70/30 flux/water) or it can be used by dipping the brass stick heated in the powder.

. USING CARE AND RECOMMENDATIONS

No particular risk
Refer to health and safety datasheet before use also available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

