



stts
Brazing solutions

STTS
Z.A.E. LA NEUVILLETTE
60240 FLEURY - FRANCE
☎ +33 3 44 49 02 19
☎ +33 3 44 49 11 40
✉ stts@stts-flux.com

TECHNICAL DATA SHEET

COBOR FLUX 1050

Date of Review :
04/11/2014 JPF
IR : 2

. PRODUCT DESCRIPTION

Brazing flux intended for bronze alloys

. PRODUCT CHARACTERISTICS

The paste COBOR flux 1050 is a solvent mixture of fluoborate which allows it a very good viscosity for automatically brazing

- Form : Brown paste
- Melting interval : 550 – 850°C
- Based metal : Bronze alloys
- Filler metal : Cu/Ag

. PRODUCT APPLICATIONS

This flux has the characteristic to have very correct use in the automatic process of brazing, and it is very stable at the temperature.

. DIRECTIONS FOR USE

Used in brazing by induction or in automatic process of brazing
The paste COBOR flux 1050 is easily washable with hot water.

. USING CARE AND RECOMMENDATIONS

No particular risk
Refer to health and safety datasheet before use also available on demand

ISO 9001
ISO 14001
BUREAU VERITAS
Certification

