

## Flux-it paste 350

### ➤ 1 PRODUCT DESCRIPTION

Brazing flux intended for steel/ silver alloys/ tungsten carbide.

### ➤ 2 PRODUCT CHARACTERISTICS

The Flux-it 350 is an organic mixture of fluoborates which allows it a very good viscosity for automatically brazing.

- Form: Brown paste without any boric acid.
- Melting interval : 600 – 900°C
- Based metal : steels or stainless steel/ tungsten carbide
- Filler metal : Cu/Ag

### ➤ 3 PRODUCT APPLICATIONS

This flux has the characteristic to have very correct use in the automatic process of brazing, and it is very stable at the temperature.

### ➤ 4 DIRECTIONS FOR USE

Used in brazing by induction in automatic distribution or with a flame.

The Flux-it paste 350 is easily washable with hot water.

### ➤ 5 USING CARE AND RECOMMENDATIONS

No particular risk.

Refer to health and safety datasheet before use also available on our web site ([www.stts-flux.com](http://www.stts-flux.com)) or contact us directly.