

Flux-it dispensable paste 348

➤ 1 PRODUCT DESCRIPTION

Brazing flux for copper alloys and nickel alloys.

➤ 2 PRODUCT CHARACTERISTICS

The Flux-it 348 is composed of a fluoroborate mixture that allows the brazing of the parts at high temperature.

It is a white paste without any boric acid

- Interval of melting : 550 – 880° C
- Based metal : Cemented steel, copper alloys and nickel alloys
- Filler metal : Cu/Ag

➤ 3 PRODUCT APPLICATIONS

This flux has the characteristic to have very correct use in the process of brazing by induction, a homogeneous and stable paste is necessary for a use in automatic distribution.

➤ 4 DIRECTIONS FOR USE

It is used by induction with an automatic distribution or applied via syringes. It is easily washable with hot water.

➤ 5 USING CARE AND RECOMMENDATIONS

No particular risk.

Refer to health and safety datasheet before use also available on our web site (www.sttsflux.com) or contact us directly.