

Flux-it paste 341

➤ 1 PRODUCT DESCRIPTION

It is a flux paste intended for brazing Copper/Brass/Steel and Stainless Steel with all Silver alloys with a great pickling power. The flux residues are eliminated by thermal shock (dipping in cold water) or by brushing.

The paste Flux-it paste 341 allows a very good adhesion even on a vertical surface. There is neither retention nor profusion, so it provides a good brazing stability while melting.

➤ 2 CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS.

Homogeneous white paste without any boric acid

➤ 3 PRODUCT APPLICATION.

The Flux-it paste 341 is advised for brazing by an oxy-acetylenic flame or by gas at temperatures between 550 and 880° C.

➤ 4 DIRECTIONS FOR USE

The Flux-it paste 341 is used by brushing or dipping the filler metal rod in the paste, then apply the filler metal rod coated on the pre-heated based metal.

➤ 5 USING CARE AND RECOMMENDATIONS

No particular risk.

Refer to health and safety datasheet before use also available on our web site (www.stts-flux.com) or contact us directly.