

## Flux-it 340

### ❶ ➤ PRODUCT DESCRIPTION

It is a flux intended for brazing Copper/Brass/Steel and Stainless Steel with all Silver alloys with a great pickling powder. The waste of flux are eliminated by thermal shock (dipping in cold water) or by brushing.

At use, the powder Flux-it 340 allows a very good adhesion even on a vertical surface. There are neither retention and nor profusion, so it allows a good stability in the brazing during melting.

### ❷ ➤ CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS.

Dry powder of calibrated granulometry without any boric acid

### ❸ ➤ PRODUCT APPLICATION.

The powder Flux-it 340 is advised for the brazing and the soudo-brazing by oxy-acetylenic flame or by gas at temperatures between 550 and 880° C.

### ❹ ➤ DIRECTIONS FOR USE

The powder Flux-it 340 is used in powder or it can be mixed with water in order to form a paste (80/20 flux/water) or it can be used by dipping the filler metal stick heated in the powder.

### ❺ ➤ USING CARE AND RECOMMENDATIONS

No particular risk.

Refer to health and safety datasheet before use also available on our web site ([www.stts-flux.com](http://www.stts-flux.com)) or contact us directly.