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DISPENSABLE COBOR HT FLUX 1049

➤ 1 PRODUCT DESCRIPTION

Brazing flux for copper alloys, nickel alloys, cemented and stainless steels, cast iron

➤ 2 PRODUCT CHARACTERISTICS

The dispensable Cobor HT flux 1049 is composed of a mixture of fluoborates used for brazing elements at a high temperature.

It is a white paste

- Interval of melting : 550 – 800° C
- Based metal : Cemented steel, copper alloys and nickel alloys
- Filler metal : Cu/Ag

➤ 3 PRODUCT APPLICATIONS

This flux has the particularity to be used in an automatic brazing process and is very stable at temperature.

➤ 4 DIRECTIONS FOR USE

It can be used in handtorch soldering by dipping your pre-heated brazing alloy in the paste. It can also be used for induction brazing or with an automatic brazing equipment.

The dispensable Cobor HT flux 1049 residues are easily eliminated with alkaline hot water.

➤ 5 USING CARE AND RECOMMENDATIONS

No particular risk

Refer to health and safety datasheet before use also available on our web site (www.stts-flux.com) or contact us directly