

FLUXAL PASTE 1035

NON CORROSIVE - LOW TEMPERATURE

➤ 1 PRODUCT DESCRIPTION.

FLUXAL PASTE 1035 is used in the brazing of aluminium zinc alloys.

➤ 2 CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS.

Translucent and homogeneous paste
FLUXAL PASTE 1035 is designed for low temperature torch soldering of aluminium parts (melting point : 435 – 450 °C). Applied either manually with a torch or on an automatic line with appropriated filler metals (Zinc-Aluminium).

➤ 3 PRODUCT APPLICATION.

Brazing for mechanical soldering parts with indirect torch
FLUXAL PASTE 1035 is recommended for the manufacture of evaporators (automotive climate control) and brazing by induction heating, the repairing of Aluminium heat exchangers, and more generally for the maintenance of Aluminium parts.

➤ 4 DIRECTIONS FOR USE

The FLUXAL PASTE 1035 has a high fluxing capability. It is intended to be used undiluted and should be brushed onto the components. Torch, fixed burners or induction are the most appropriate heating methods.

➤ 5 USING CARE AND RECOMMENDATIONS

FLUXAL PASTE 1035 must be kept unopened in its original packaging prior to use. It is hygroscopic and care must be taken to avoid moisture when storing the product. Use with fume extraction.
Refer to health and safety datasheets before use.