

## POWDER FLUX INDINOX 1274

### ❶ ➤ DESCRIPTION – PRESENTATION.

The Flux INDINOX is a brazing powder with solder alloy CuSnP included. The particles size range is fully adapted to the customer's needs, the different kind of equipment and the processing brazing pressure.

### ❷ ➤ CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTY, COMPOUND ELEMENT.

Brown powder

### ❸ ➤ APPLICATION FIELD.

Brazing by induction of stainless steel and copper parts.

### ❹ ➤ DIRECTIONS FOR USE, USING ADVICE, COMMON USING CONCENTRATION

The powder is used by sprinkling on the copper or stainless steel disks with or without wetting and drying. The common using quantity change between 100 and 150 g/m<sup>2</sup> of the brazed surface.

### ❺ ➤ USING CARE AND RECOMMENDATIONS

Before brazing, the parts must be correctly prepared and cleaned.

The tight packaging (a 20 kg plastic bucket) is fully adapted to the successive removing without any deterioration.

