

POWDER FLUX INDUXAL 1270

❶ ➤ DESCRIPTION – PRESENTATION.

The Flux INDUXAL is a brazing powder with solder alloy AlSi included. The particles size range is fully adapted to the customer's needs, the different kind of equipment and the processing brazing pressure.

❷ ➤ CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTY, COMPOUND ELEMENT.

Grey powder

❸ ➤ APPLICATION FIELD.

Brazing by induction of aluminium parts on stainless steel or aluminium.

❹ ➤ DIRECTIONS FOR USE, USING ADVICE, COMMON USING CONCENTRATION

The powder is used by sprinkling on the aluminium disks with or without wetting and drying. The flux represents between 100 and 150 g/m².

❺ ➤ USING CARE AND RECOMMENDATIONS

Before brazing, the parts must be correctly prepared and cleaned.

The tight packaging (a 20 kg plastic bucket) is fully adapted to the successive removing without any deterioration.

