

MAINTENANCE OF TINNING BATH FLUX 1252

❶ ➤ PRODUCT DESCRIPTION.

Hygroscopic deoxidising white powder.

❷ ➤ CHARACTERISTICS - PHYSICO-CHEMICAL PROPERTIES, COMPOUND ELEMENTS.

Mineral salts

❸ ➤ APPLICATION FIELD.

Maintenance and deoxidising of the tinning baths (all Pb/Sn concentrations).

❹ ➤ DIRECTIONS FOR USE.

1 – Static bath

Remove all the dross from the surface and then sprinkle 1kg of powder per m² of bath 2 or 3 times a day (depending upon production rate).

2 – Bath with solder circulation ("wave" tinning)

Add 500 g of salt every 3 hours to the bath

❺ ➤ USING CARE AND RECOMMENDATIONS

For all information please see the Material Safety Data Sheet also available on our web site (www.stts-flux.com) or contact us directly.

